

Quick Bond

Art.: 01.0636.6100

Tube 10 g

Quick Bond and Quick Bond Activator are unique products especially designed for the quick repair and gluing of metals and almost every type of modern synthetic.

Quick Bond is a special gel which stays in place because it does not run. This means no drips to damage underlying parts and no more gluing of fingers.



Base:	Ethyl cyano acrylate
Density:	± 1000 kg/m ³
Consistency:	Thixotropic gel
Solvents:	Mixture of aliphatic solvents
Temperature resistance:	-60°C to +80°C
Moisture resistance:	Moderate. Not suited to prolonged immersion in water.
Solvent resistance:	Moderate
Application conditions:	+5°C to +35°C
Type of surface:	Just about all modern plastics and metals
Surface preparation:	The surface must be clean, dry and free of grease. Roughen up or sand the surface. Clean metal surfaces with Innotec Multisol or Innotec Seal and Bond Remover . Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat them with Innotec Repaplast Primer New Formula .
Application method:	<u>When gluing:</u> Give one part a thin layer of Quick Bond, spray the other part with a thin layer of Quick Bond Activator , and join the parts together. Allow a few minutes for Quick Bond to dry. <u>When repairing:</u> Apply Quick Bond straight from the tube to the repair area. Smooth with a filling knife or spatula. Wait 30 seconds and apply a thin layer of Quick Bond Activator over the element repaired with Quick Bond. It will take only a few seconds to harden.
Sandability:	Good, after a few minutes. If you need to spray over Quick Bond, sand the repair area with P120, P220 and P320 successively.
Paintability:	Good. Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat them with Innotec Repaplast Primer New Formula . Spray over with Innotec Repaplast Structure Coat NF and/or Innotec Repaplast Colour Finish Better Care .
Cleaning of materials used:	With Innotec Multisol
Cleaning of hands:	With Innotec Safe Hand Clean Plus and water
Shelf life:	18 months in original, unopened packaging. If Quick Bond is stored at a temperature of ± 15°C to 25°C the product has a shelf life of only 6 months!





Storage conditions: Store cool, dry and dark (0°C to 5°C)

Type of batchcode: F

EAN Code: 5400563001349

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

