

## Acti-Prim

Art.: 01.0634.6100

Acti-Prim is a unique transparent activator / primer in a durable pen designed to allow difficult substrates to be repaired and bonded in a clean and professional manner.



Base:	Alcohols and organic solvents
Consistency:	Pen
Application conditions:	+5°C to +35°C
Type of surface:	Almost all surfaces
Surface preparation:	The surface must be clean, dry and free of grease. Clean the bonding surfaces with <a href="#">Repaplast Cleaner Antistatic</a> and allow to evaporate for 10 minutes.
Application method:	Open the pen, apply Acti-Prim on one of the sides to be bonded, and then allow to evaporate for 30 seconds. Apply cyanoacrylate adhesive (e.g. Innotec <a href="#">Clear Bond</a> , <a href="#">Quick Bond</a> , <a href="#">Fast Glue 1+3</a> ) on the other side and join both parts together within 60 seconds. Allow the bond to dry for 5 to 10 minutes (depending on the type of substrate) before exposing it to loads.
Dust dry:	± 60 seconds
Recommended layer thickness:	1 thin closed layer
Shelf life:	24 months
Storage conditions:	Store cool, dry and frostfree
Type of batchcode:	F
Other details:	The pen is not refillable.
EAN Code:	5400563001318

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

