

## Fast-Glue 1

Art.: 01.0611.6100

Bottle 20 g

Fast-Glue is a fast drying ethyl-cyanoacrylate glue for the fast and durable gluing of difficult materials such as metal, rubber and plastic. The product is colourless, solvent-free and cures very quickly. Extremely handy in use because of its unique dispensing cap and locking system. Extremely handy in use because of its unique dispensing cap and locking system.



Base:	Ethyl-cyanoacrylate
Density:	1050 kg/m <sup>3</sup>
Consistency:	Liquid
Viscosity:	± 30 mPa.s
Flash point:	> 85°C
Temperature resistance:	-60°C to +80°C
Moisture resistance:	Moderate. Not resistant to prolonged contact with water.
Solvent resistance:	Moderate
Acid resistance:	Resistant to most diluted and not diluted acids
Dielectric constant:	4 with 50 Hz (cured)
Electrical insulating resistance:	8.6 1012 ohm/cm (cured)
Application conditions:	+5°C to +25°C
Type of surface:	Soft materials like plastic and rubber
Surface preparation:	The surface must be clean, dry and free of grease. Clean surfaces with Innotec <a href="#">Multisol</a> or Innotec <a href="#">Seal and Bond Remover</a> . Clean plastic surfaces with Innotec <a href="#">Repaplast Cleaner Antistatic</a> .
Application method:	Apply a small amount of glue on one of the surfaces to be bonded. Press the surfaces against each other and prevent shifting. With most materials, a glue bond is achieved within 10 seconds.
Correction time:	No correction time
Drying time:	Curing time and final strength depend on humidity and the surfaces to be bonded. The optimal relative humidity is between 45% and 65%.
Gap-filling ability:	< 0,1 mm (cured)
Cleaning of materials used:	With Innotec <a href="#">Multisol</a>
Cleaning of hands:	With Innotec <a href="#">Safe Hand Clean Plus</a> and water
Shelf life:	12 months in original, unopened packaging





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Storage conditions: Store cool and dry (0°C to 5°C)

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Type of batchcode: F

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EAN Code: 5400563001110

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

