

## **TECHNICAL INFO**

## Spot Primer Anthracite

Art.: 02.0421.5020 Aerosol can 500 ml

Spot Primer is a high-quality, fast drying one-component insulation primer, specially developed to treat the last remaining sanded-through edges and spots on primer or clear coat before spraying the finishing layer.



Base:	Nitro-cellulose alkyd resin
Density:	770 kg/m³
Consistency:	Liquid (ready-to-use in aerosol)
Solvents:	Mixture of aromatic and aliphatic solvents
Flash point:	< 0°C
Temperature resistance:	-20°C to +110°C
UV resistance:	Good
Water resistance:	Very good
Solvent resistance:	Very good
Application conditions:	+15°C to +25°C
Type of surface:	Sanded old paint layers, steel, electrolytic zinc covered steel, aluminium, stainless steel, wood, putty and most plastics
Surface preparation:	The surface must be clean, dry and free of dust and grease. Sand the surface and clean with Innotec Multisol. Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat them with Innotec Repaplast Primer New Formula.
Application method:	Shake can well during at least 2 minutes before use. Spraying distance 15–20 cm. Apply in 2 smooth layers. Leave 5 minutes for the product to evaporate between the two layers. After use, invert can and spray until clear to clean the nozzle.
Open time:	Max. 24 hours
Dust dry:	After ± 5 minutes (at 20°C)
Curing time:	± 45 minutes (at 20°C / 65% relative humidity / 30µ layer thickness)
Recommended layer thickness:	30µ
Sandability:	After ± 10 minutes (at 20°C) (both wet and dry, by hand and by machine)
Paintability:	After ± 15 minutes (at 20°C), with almost all modern paint systems. Due to the huge variety of paint types on the market, it is best to test the paint beforehand. Please observe the instructions of the relevant paint manufacturer.



A member of group PCS Innotec International N.V.



Cleaning of materials used:	With Innotec Multisol
Cleaning of hands:	With Innotec Safe Hand Clean Plus and water
Shelf life:	2 years in original, unopened packaging
Storage conditions:	Store cool and dry
Type of batchcode:	F
EAN Code:	5400563007785

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

