

## **TECHNICAL INFO**

## **EP Cutting Oil**

Art.: 03.1102.9999 Aerosol can 500 ml

EP Cutting Oil is a very high-quality cutting oil. The product is extremely well suited to make fast processing methods such as drilling, tapping, turning and milling, more effective. This is because EP Cutting Oil lubricates well and lowers frictional resistance.



Base:	Mineral oil supplemented with synthetic EP additives
Density:	822 kg/m³
Consistency:	Liquid foam (ready-to-use in aerosol)
Viscosity:	± 8 mPa.s
Flash point:	> 100°C
Pressure resistance:	Very good, due to the EP additives
Temperature resistance:	-30°C to +300°C
Water resistance:	Moderate
Penetration ability:	Good
Percentage of greasing agent:	90%
Tests:	Resistant to copper corrosion: 1 (2 hours / 100°C)
Application conditions:	+10°C to +40°C
Type of surface:	All kind of metals
Surface preparation:	The surface must be clean, dry, free of grease and non-corroded. Clean surfaces with Innotec Multisol, Innotec Ultra Clean or Innotec Power Clean.
Application method:	Shake can well before use. Spray directly on the surface to be treated and leave a short time to evaporate.
Cleaning of materials used:	With Innotec Multisol or Innotec Power Clean
Cleaning of hands:	With Innotec Safe Hand Clean Plus and water
Shelf life:	12 months in original, unopened packaging
Storage conditions:	Store cool and dry
Type of batchcode:	F
EAN Code:	5400563016374







This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.



