

## Body Finish Graphite Blue

Art.: 02.3135.7021

Aerosol can 500 ml

Body Finish is a very high-quality and fast drying 1-component acrylic lacquer, specially developed to spray new or repaired sheet metal as well as parts of machines giving them an OEM finish.



Base:	Acrylic resin
Density:	749 kg/m <sup>3</sup>
Consistency:	Liquid (ready-to-use in aerosol)
Solvents:	Organic solvents
Flash point:	< 0°C
Temperature resistance:	Up to 120°C
UV resistance:	Excellent
Water resistance:	Good
Solvent resistance:	Good, in the case of brief contact and after full cure
Application conditions:	+15°C to +30°C
Type of surface:	Metals, non-ferrous metals, layers of paint, conventional primers, intact existing paintwork
Surface preparation:	The surface must be clean, dry and free of dust and grease. Lightly sand the surface (matt) and then clean with Innotec <a href="#">Multisol</a> . Clean plastic surfaces with Innotec <a href="#">Repaplast Cleaner Antistatic</a> and pre-treat them with Innotec <a href="#">Repaplast Primer New Formula</a> .
Application method:	Shake can well during 2 minutes before use. Spraying distance 10-15 cm. Apply two smooth layers. After use, invert can and spray until clear to clean the nozzle.
Dust dry:	After ± 5 to 10 minutes (20°C / 65% RH)
Curing time:	After 2 hours at 20°C / 65% RH and depending on the layer thickness
Recommended layer thickness:	Two dense and evenly sprayed layers (min. 40µ dry)
Sandability:	Excellent after ± 1 hour
Paintability:	Can be painted over wet-on-wet after 20 minutes (at 20°C / 65% RH) with almost every modern paint system
Cleaning of materials used:	With Innotec <a href="#">Multisol</a>
Cleaning of hands:	With Innotec <a href="#">Safe Hand Clean Plus</a> and water
Shelf life:	24 months





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Storage conditions:	Store cool and dry
Type of batchcode:	F
Other details:	Spray capacity black-and-yellow nozzle: approx 1,2 g/s Spray capacity red-and-black nozzle: approx 3,0 g/s Extremely high impact-resistance after curing
EAN Code:	5400563011300

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This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

